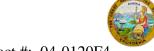
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES Office of Structural Materials

Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 99.28

WELDING INSPECTION REPORT

Resident Engineer: Casey, William **Report No:** WIR-029600 Address: 333 Burma Road **Date Inspected:** 10-May-2013

City: Oakland, CA 94607

Project Name: SAS Superstructure **OSM Arrival Time:** 700 **OSM Departure Time:** 1530 **Prime Contractor:** American Bridge/Fluor Enterprises, a JV

Contractor: USA Hoist, 1000 Sak Drive, Crest Hill, IL. **Location:** USA Hoist, Crest Hill, IL

CWI Name: CWI Present: Yes No None present **Inspected CWI report:** N/A **Rod Oven in Use:** Yes Yes No No N/A N/A **Electrode to specification:** Yes No Weld Procedures Followed: Yes No N/A **Qualified Welders:** Yes No N/A **Verified Joint Fit-up:** Yes No N/A N/A N/A **Approved Drawings:** Yes No **Approved WPS:** Yes No Yes No N/A **Delayed / Cancelled:**

Bridge No: 34-0006 **Component:** Elevator Cab frame assembly

Summary of Items Observed:

At the start of shift, this Quality Assurance Inspector (QAI) traveled to the Fabricator's shop and observed the following:

No welding took place on this project today.

Laser-cut 1/2" flat plates for the Tower Elevator tie-in brackets were delivered today from Robinson Laser. Items were from Drawing #914204 for the following sheets: #9, #10, #12, #13, #15, #18, #19, #20, and #27. This QAI requested copies of the Certified Mill Test Reports (CMTR's) for the project file. The items on sheets #12, #15, and #18 have been issued to the shop for radiused bending. The items on sheets #13 and #19 of Drawing #914204 are gusset stiffeners for welding to the bent-plate tie-in brackets.

WELDING INSPECTION REPORT

(Continued Page 2 of 2)









Summary of Conversations:

No significant conversations took place.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact SMR Gary Thomas (916) 764-6027, who represents the Office of Structural Materials for your project.

Inspected By:	Morris, Monty	Quality Assurance Inspector
Reviewed By:	Foerder, Mike	QA Reviewer